Over Stroke Marker OSM - guideline for removal

SERVICE TOOLS

Self-centring chuck or vice
Flathead screwdriver
Rubber mallet
Plier

PROCEDURE

1- Secure the cylinder onto a self-centring chuck or a vice.

2- On the upper side of the cylinder’s body, find the indicating tooth on the OSM ring and the discharging grooves.

3- If the indicating tooth is not aligned with the discharging grooves, reposition it manually.

4- Position the flathead screwdriver at the center of the discharging grooves and keep it in contact with the Over Stroke Marker ring.

5- By using a rubber mallet, hit the flathead screwdriver to break the OSM ring halfway.

6- Remove the broken Over Stroke Marker ring from its with a pliers.

7- Remove any residual material and clean around the bushing.

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